

TECHNICAL DATA SHEET**SL-713 NEUTRAL MULTI-PURPOSE SILICONE SEALANT****DESCRIPTIONS:**

SILOCK SL-713 NEUTRAL MULTI-PURPOSE SILICONE SEALANT IS A ONE PART GENERAL AND OPTIMIZED NEUTRAL (OXIME) CURING SILICONE RUBBER. SL-713 SEALANT OFFERS EXCELLENT ADHESION, WEATHERABILITY AND ELASTICITY FOR GENERAL GLAZING AND FOR SEALING APPLICATION.

FEATURES:

- ◆ NON CORROSIVE TO METALS
- ◆ NON CORROSIVE TO ALKALINE SUBSTRATES
- ◆ NON CORROSIVE TO AUTOMOBILES
- ◆ OUTSTANDING DURABILITY
- ◆ ONE PART NO MIXING
- ◆ PERMANENTLY FLEXIBLE
- ◆ EXCELLENT GUNNABILITY (-20°C TO 50°C)
- ◆ WEATHER PROOF
- ◆ LOW SHRINKAGE
- ◆ NO SAGGING
- ◆ PRIMERLESS ADHESION TO MOST MATERIALS

USES:

- ◆ GENERAL GLAZING: MASONRY, CONCRETE, CERAMICS STONE, GLASS, METALS, STAINLESS STEEL, ALUMINUM, MOST PLASTIC, WOOD, BRICK, ZINC PLATE, GALVANIZED IRON.
- ◆ GENERAL SEALING: CONTAINERS, AUTOMOBILES, ROOFING, JOINTS IN BUILDING AND CIVIL ENGINEERING.
- ◆ DIY APPLICATIONS: GUTTER, AIR-CONDITIONING, SANITARY, CAR, BOAT AND OTHER MARINE INDUSTRY USES.
- ◆ ELECTRONICS SEALING: ELECTRICAL AND ELECTRONICS COMPONENTS JOINT.

WE RECOMMEND PRELIMINARY COMPATIBILITY TESTS PRIOR TO APPLICATION TO ACHIEVE DESIRABLE RESULTS

NOT RECOMMENDED FOR:

SL-713 IS A NEUTRAL (OXIME) CURING SILICONE. AS WITH OTHER SILICONE SEALANTS, IT IS NOT FOR: TRAFFIC AREAS OR AREAS SUBJECT TO ABRASION.
NOT FOR: PAINTS COATING..
NOT FOR: POLYCARBONATE OR POLYACRYLATE IF THEY UNDER TENSION.
NOT FOR: COPPER MATERIALS.

JOINT DESIGN:

THE SPECIFIED SEALANT BEAD SIZE SHOULD BE CALCULATED TO COMPLY WITH THE COMPRESSION AND EXTENSION CAPABILITIES OF THE SEALANT IN RELATION TO THE ANTICIPATED JOINT WIDTH DUE TO EXPANSION AND CONTRACTION.
GENERALLY CALCULATION OF THE WIDTH OF S-N5 SEALANT BEAD SHOULD BE COMPUTED ON THE BASIS OF A MAXIMUM ± 30 %

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COMPRESSION AND EXTENSION CAPABILITY MINIMUM BEAD SIZE SHOULD NOT BE LESS THAN 3MM TO ACCOMMODATE MOVEMENT. DESIGN JOINT DEPTH OF WHICH RATIO WIDTH BECOMES 0.5 TO 1.

SUITABLE JOINT DEPTH VS WIDTH:

6MM X 6MM
8MM X 12MM
10MM X 20MM

- * JOINT SIZE MINIMUM 3MM X 3MM.
- * JOINT SIZE MAXIMUN 30MM.

APPLICATIONS:

- ◆ SURFACE MUST BE CLEAN AND DRY.
- ◆ CUT NOZZLE TO DESIRED SIZE.
- ◆ INSERT CARTRIDGE INTO THE CAULKING GUN.
- ◆ PUSH SEALANT AHEAD FOR UNIFORM BEAD.
- ◆ TOOL WITHIN 5 MINUTES.
- ◆ CLEAN OFF EXCESS SEALANT WITH M.E.K OR TOLUENE.

CURING TIME:

SL-713 WILL TACK FREE IN APPROXIMATELY 15 MINUTES AND WILL CURE TO A DEPTH OF 10MM IN 7 DAYS. LONGER CURING TIME MAY BE NECESSARY IN DRY AND LOW HUMIDITY AREA.

SPECIFICATIONS:

CURING SYSTEM	NEUTRAL (OXIME)
APPEARANCE	NON-SAGGING
ODOUR	LOW OXIME SMELL
SPECIFIC GRAVITY	0.97 ± 0.05
HARDNESS (SHORE A)	18 APPROX.
ELONGATION	> 200%
TENSILE STRENGTH	1.30MPA APPROX.
TACK FREE TIME	10 -12 MINUTES
APPLICATION TEMP.	-20°C TO 50°C
SERVICE TEMP.	-50°C TO 150°C
SHELF LIFE	12 MONTHS

STORAGE:

MATERIAL SHOULD BE STORED IN A DRY AND COOL PLACE BETWEEN +5°C TO +30°C.

CAUTION:

READ AND UNDERSTAND MATERIAL SAFETY DATA SHEET OF THIS PRODUCT BEFORE HANDLING OR USING.

TECHNICAL DATA SHEET



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